TEST REPORT EN 14683

Medical face masks - Requirements and test methods

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Testing laboratory Shenzhen ZCT Technology Co.,Ltd

Applicant's name

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TECHNOLOGY CO., LTD.

Kengkou Ind Zone, Dean Village, Houjie Town, 523943,

Dongguan, Guangdong, China

Manufacturer's name...... GUANGDONG DONGHUA OPTOELECTRONICS

Address..... TECHNOLOGY CO., LTD.

Kengkou Ind Zone, Dean Village, Houjie Town, 523943,

Dongguan, Guangdong, China

Factory's name...... GUANGDONG DONGHUA OPTOELECTRONICS

Address..... TECHNOLOGY CO., LTD.

Kengkou Ind Zone, Dean Village, Houjie Town, 523943,

Dongguan, Guangdong, China

Test specification:

Standard...... EN 14683:2019

Test procedure Commission test

Non-standard test method...... N/A

Test Report Form No. EN 14683

TRF Originator SBD

Master TRF Dated 2017-01

Test item description Face Mask

Trade Mark: N/A

Model/Type reference DH-511

Ratings..... Type II,

General remarks:

The test results presented in this report relate only to the item(s) tested.

This report shall not be reproduced, except in full, without the written approval of the testing laboratory.

"(see remark #)" refers to a remark appended to the report.

"(see Annex #)" refers to an annex appended to the report.

"(see appended table)" refers to a table in the Test Report.

Throughout this report a comma (point) is used as the decimal separator.

Copy ofmarking plate		
Face Mask	No marking	
Model: DH-511		
GUANGDONG DONGHUA OPTOELECTRONICS TECHNOLOGY CO., LTD. Kengkou Ind Zone, Dean Village, Houjie Town, 523943, Dongguan, Guangdong, China		
Remark on the marking plate: 1. The height of graphical symbols is not less than 5 mm; 2. The height of letters and numerals are not less than 2 mm		

	EN 14683		
Clause	Requirement - Test	Result - Remark	Verdict
4	Classification		-
	Medical face masks specified in this European	Type II,	Р
	Standard are classified into two types (Type I and		
	Type II) according to bacterial filtration efficiency		
	whereby Type II is further divided according to		
	whether or not the mask is splash resistant.		
	The 'R' signifies splash resistance.		Р
5	Requirements		-
5.1	General		-
5.1.1	Materials and construction		-
	The medical face mask is a medical device,		Р
	generally composed of a filter layer that is placed,		
	bonded or moulded between layers of fabric.		
	The medical face mask shall not disintegrate, split		Р
	or tear during intended use.		
	In the selection of the filter and layer materials,		Р
	attention shall be paid to cleanliness.		
5.1.2	Design		-
	The medical face mask shall have a means by		Р
	which it can be fitted closely over the nose, mouth		
	and chin of the wearer and which ensures that the		
	mask fits closely at the sides.		
	Medical face masks may have different shapes		Р
	and constructions as well as additional features		
	such as a face shield (to protect the wearer		
	against splashes and droplets) with or without		
	anti-fog function, or a nose bridge (to enhance fit		
	by conforming to the nose contours).		
5.2	Performance requirements		-
5.2.1	General		-
	All tests shall be carried out on finished products		Р
	or samples cut from finished products.		
5.2.2	Bacterial filtration efficiency (BFE)		-
	When tested in accordance with Annex B, the BFE	For details, see table 1	Р
	of the medical face mask shall conform to the		
	minimum value given for the relevant type in Table		
	1.		
	For thick and rigid masks such as rigid duckbill or		Р
	cup masks the test method may not be suitable as		
	a proper seal cannot be maintained in the cascade		<u></u>

	EN 14683		
Clause	Requirement - Test	Result - Remark	Verdict
	impactor.		
	In these cases, another valid equivalent		P
	method shall be used to determine the BFE.		'
	When a mask consists of two or more areas with		P
	different characteristics or different layercomposition,		'
	each panel or area shall be		
	tested individually.		
	The lowest performing panel or area shall		P
	determine the BFE value of the complete mask.		
5.2.3	Breathability		
J.Z.J	When tested in accordance with Annex C, the		P
	·		
	differential pressure of the medical face mask shall		
	conform to the value given for the relevant		
	type in Table 1.	1-	
	If the use of a respiratory protective device as face ma		P
	is required in an operating theatre and/or other medica		
	settings, it might not fulfil the performance requiremen	ts	
	with regard to differential pressure as defined in this		
	European		
	Standard.		
	In such case, the device should fulfil the requirement a	as	P
	specified in the relevant Personal		
	Protective Equipment (PPE) standard(s).		
5.2.4	Splash resistance		-
	When tested in accordance with ISO 22609:2004 the		P
	resistance of the medical face mask to penetration of		
	splashes of liquid shall conform to		
	the minimum value given for Type II in Table 1.		
5.2.5	Microbial cleanliness (Bioburden)		-
	When tested according to EN ISO 11737-1:2018 the		P
	bioburden of the medical mask shall be ≤ 30		
	CFU/g tested (see Table 1).		
	NOTE EN ISO 11737-1:2018 specifies requirements		-
	and provides guidance for the enumeration and		
	microbial characterization of the population of viable		
	microorganisms on or in a medical device, component	t,	
	raw material or		
	package.		
	To determine the mask's bioburden according to		-
	EN ISO 11737-1:2018, refer to the procedure as		

	EN 14683		
Clause	Requirement - Test	Result - Remark	Verdict
			•
	described in Annex D.		
	The number of masks that shall be tested is		Р
	minimum 5 of the same batch/lot.		
	Other test conditions as described in EN ISO		Р
	11737-1:2018 may be applied.		
	In the test report, indicate the total bioburden per		Р
	individual mask and based on the mask weight,		
	the total bioburden per gram.		
5.2.6	Biocompatibility		-
	According to the definition and classification in EN		Р
	ISO 10993-1:2009, a medical face mask is a		
	surface device with limited contact.		
	The manufacturer shall complete the evaluation of the		Р
	medical face mask according to EN ISO 10993-1:2009		
	and determine the applicable toxicology testing regime.		
	The results of testing should be documented according to the applicable parts of the EN ISO 10993 series.		Р
	The test results shall be available upon rquest.		Р
5.2.7	Summary of performance requirements		-
	Type I medical face masks should only be used for patients and other persons to reduce the risk of spread of infections particularly in epidemic or pandemic situations.		Р
	Type I masks are not intended for use by healthcare professionals in an operating room or in other medical settings wit h similar requirements.		Р
6	Marking, labelling and packaging		-
	Annex I, §13, of the Medical Devices Directive (93/42/EEC) or Annex I, §23, of the Medical Device Regulation (EU) 2017/745 specifies the information that should be specified on the packaging in which the medical face mask is supplied.		Р
	The following information shall be supplied:		Р
	a) number of this European Standard;	EN 14683:2019	Р
	b) type of mask (as indicated in Table 2).	Type II For details, see table 2	Р
	EN ISO15223-1:2016 and EN 1041:2008+A1:2013 should be considered.	,	Р

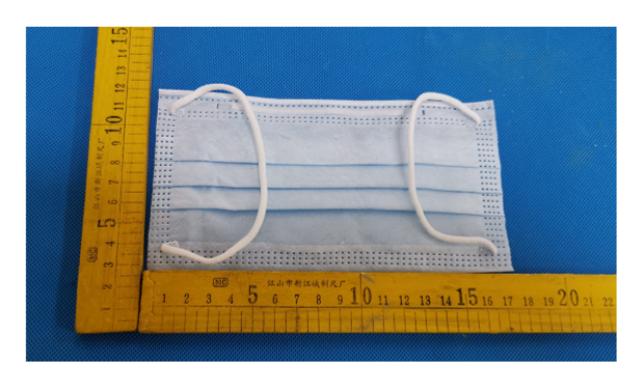
Table 1 - Performance requirements for medical face masks

Test Item	Requirement	Result	Verdict
Bacterial filtration efficiency (BFE), (%)		1	1
- Type I	≥ 95	1	1
- Type II	≥ 98	98.5	Р
- Type IIR	≥ 98	1	1
Differential pressure (Pa/cm2)	·	1	1
- Type I	< 29.4	1	1
- Type II	< 29.4	28	P
- Type IIR	< 49	1	1
Splash resistance pressure (kPa)	•		
- Type I	Not required	1	1
- Type II	Not required	1	P
- Type IIR	1	1	1
Microbial cleanliness (cfu/g)	1	1	
- Type I	≤ 30	1	1
- Type II	≤ 30	28	P
- Type IIR	≤ 30	1	1

Table 2 Medical Face Mask Material Requirements by Performance Level

Characteristic	Requirement	Test Method	Result	Verdict
Bacterial filtration efficiency, %				
- Level 1 Barrier	>=95	ASTM F2100-19	1	1
- Level 2 Barrier	>=98	ASTM F2100-19	99.5	Р
- Level 3 Barrier	>=98	ASTM F2100-19	1	1
Differential pressure, mm H ₂ O/cm ²				
- Level 1 Barrier	<4.0	ASTM F2100-19	1	1
- Level 2 Barrier	<5.0	ASTM F2100-19	4.2	Р
- Level 3 Barrier	<5.0	ASTM F2100-19	1	1
Sub-micron particulate filt	ration efficiency at 0.1 mi	cron, %		
- Level 1 Barrier	>=95	ASTM F2100-19	1	1
- Level 2 Barrier	>=98	ASTM F2100-19	99.3	Р
- Level 3 Barrier	>=98	ASTM F2100-19	1	1
Resistance to penetration by synthetic blood, minimum pressure in mmHg for pass result				
- Level 1 Barrier	80	ASTM F2100-19	1	1
- Level 2 Barrier	120	ASTM F2100-19	125	Р
- Level 3 Barrier	160	ASTM F2100-19	1	1
Flame spread				
- Level 1 Barrier	Class 1	ASTM F2100-19	1	1
- Level 2 Barrier	Class 1	ASTM F2100-19	Class 1	Р
- Level 3 Barrier	Class 1	ASTM F2100-19	1	1







- End of Test Report -